
第 2 组

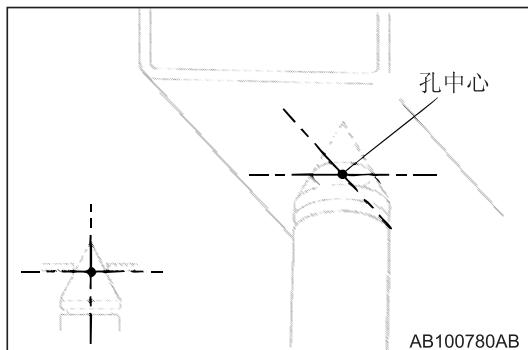
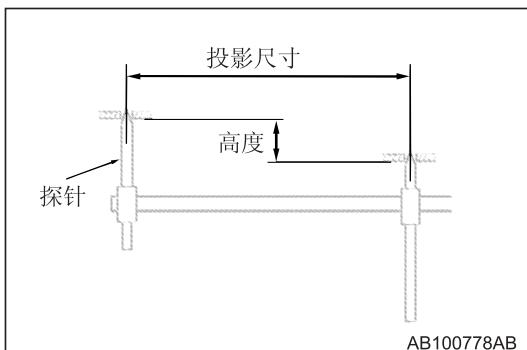
车身尺寸

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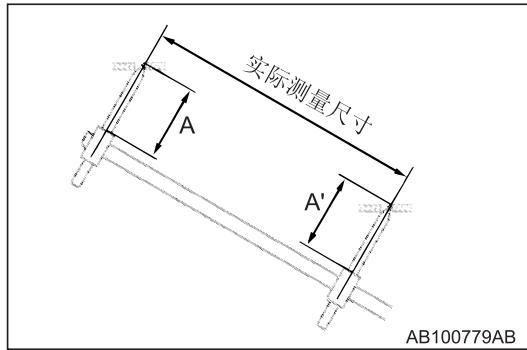
车身尺寸和测量方法

M4020001000545



1. 型号 A (投影尺寸)

- 指测量部位投影到平面上的尺寸。
- 测量时应考虑测量点高度的不同。
- 高度是指从最低测量点下 100 mm 处设置的假定标准线算起的距离。



2. 型号 B (实际测量尺寸)

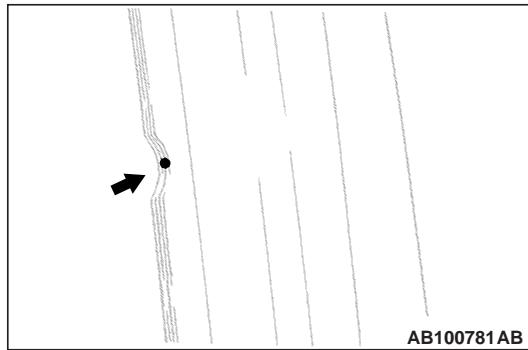
- 指各测量点之间的实际距离。
- 使用轨距规或卷尺等进行测量。

注:

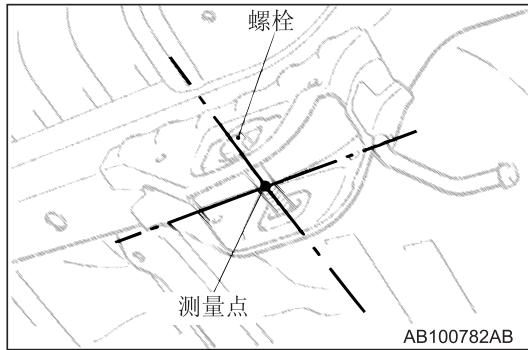
- 使轨距规探针的长度相同 ($A=A'$)。
- 不要弯曲或扭曲卷尺。

3. 将轨距规探针牢牢插入测量孔中。

4. 如果图中的标准尺寸由方框框住，则表明左右对称位置的尺寸相同。



5. 使用槽口进行尺寸测量时，将测量点设定在外板槽口的中心。



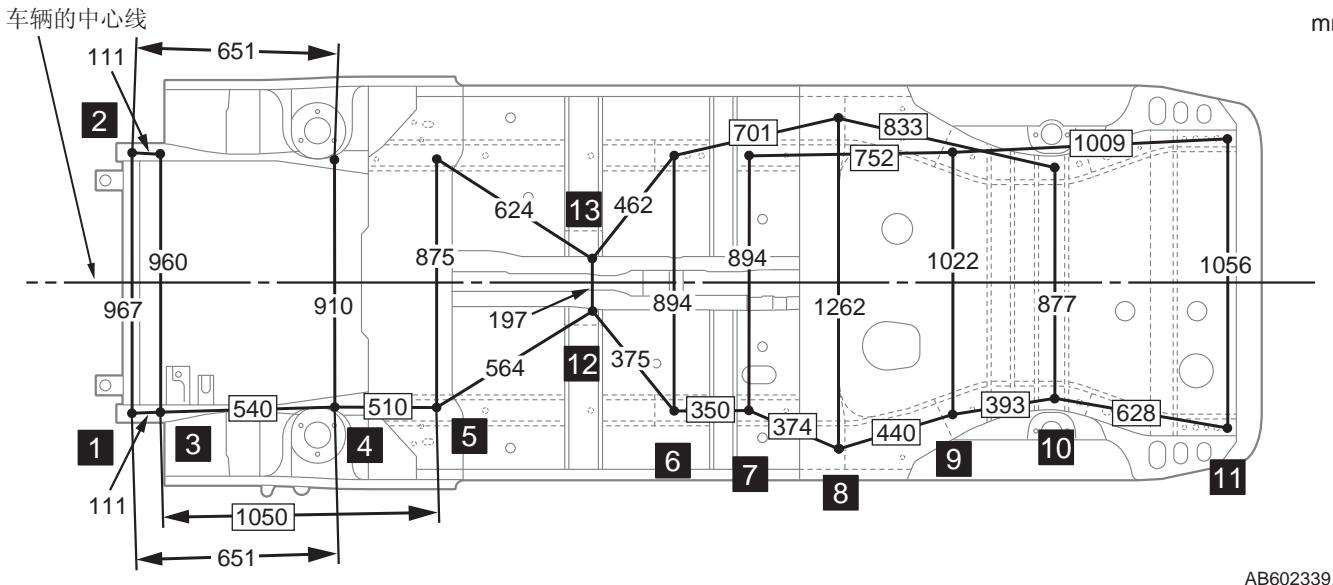
6. 在测量悬架固定臂或连杆固定点时，使用悬架固定螺栓等零件。（只适用于型号 B）

7. 为检查左右对称部位的位置，图中给出了车身中心点。

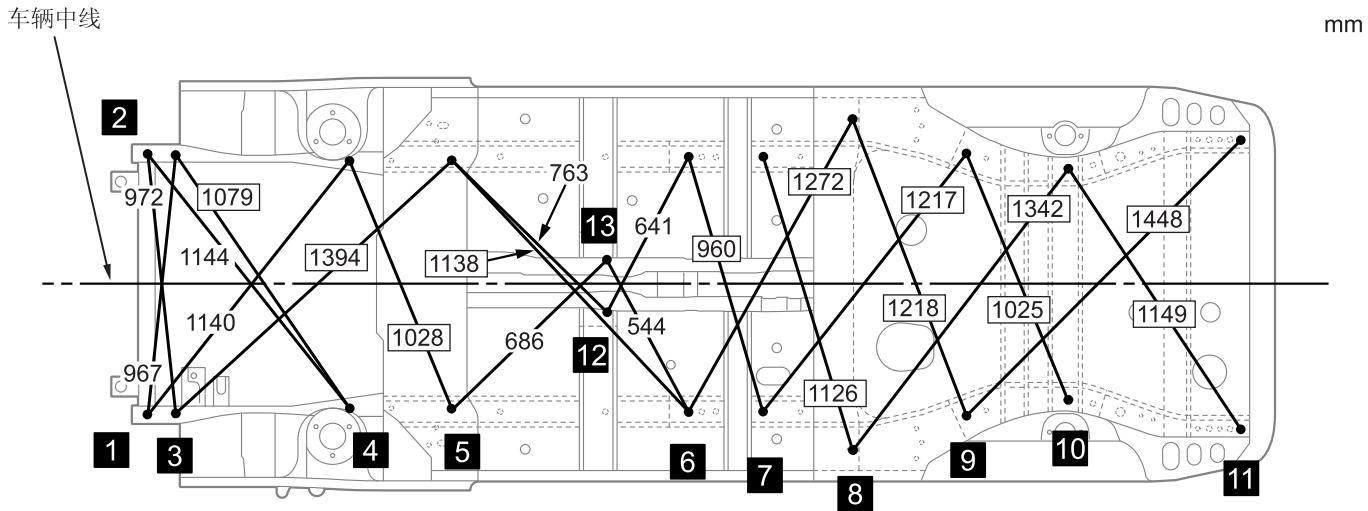
型号 A (投影尺寸)

车身底部

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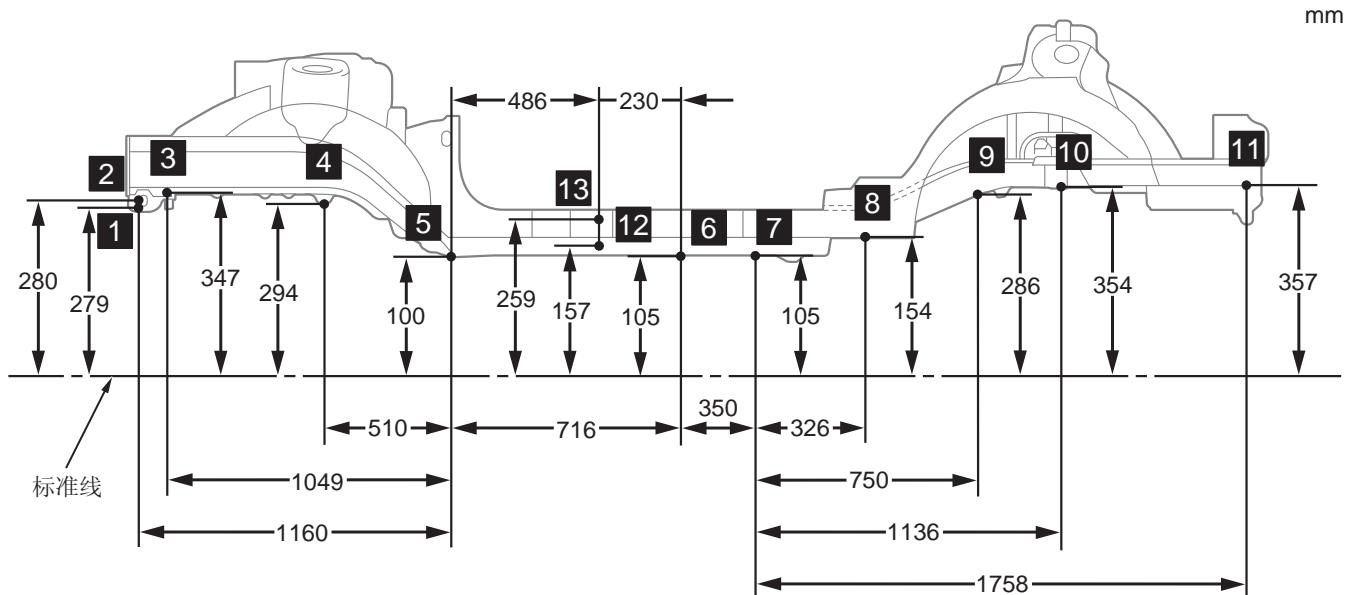


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编号	标准测量点	孔形	尺寸 (mm)
1	前端横梁下部排水孔中心（左侧）	圆形	8
2	前端横梁下部排水孔中央（右侧）	圆形	8
3*	前纵梁内部定位孔中心	圆形	25
4*	前悬架横梁安装孔中心	圆形	15.5
5*	前纵梁后排水孔中心	圆形	16
6*	前地板边梁前定位孔中心	圆形	16
7*	前地板边梁前定位孔中心	圆形	16
8*	后地板边梁下部定位孔中心	椭圆形	33.9×18
9*	后地板边梁下部排水孔中心	圆形	18
10*	后地板边梁下部定位孔中心	圆形	25

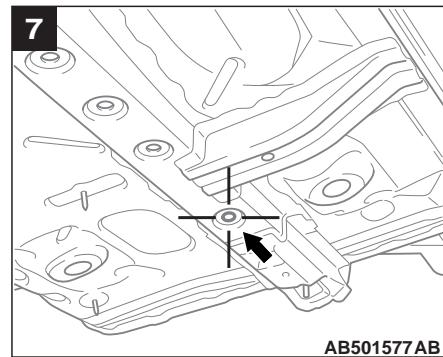
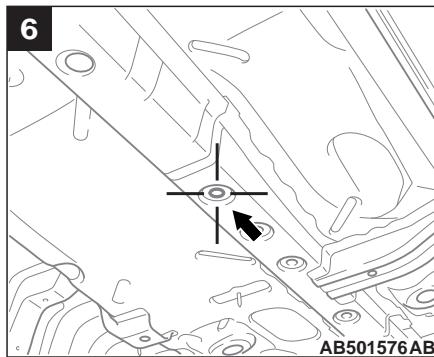
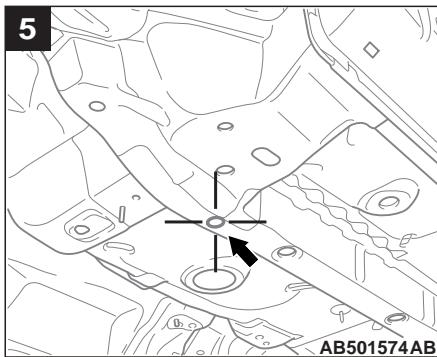
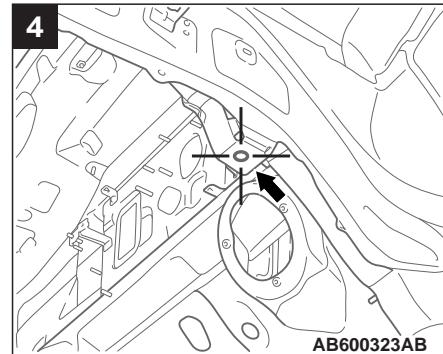
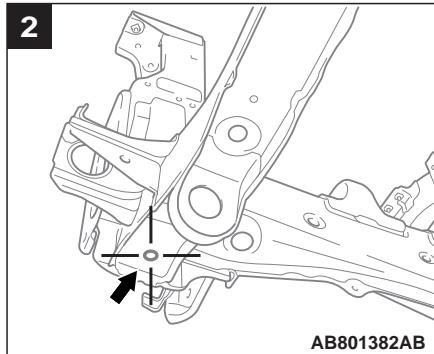
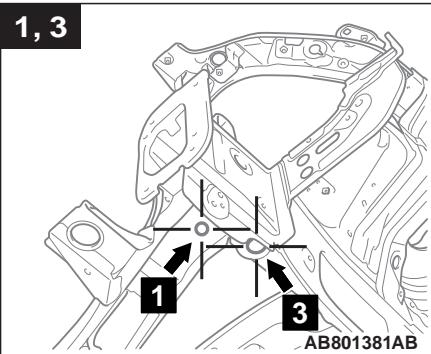
编号	标准测量点	孔形	尺寸 (mm)
11*	挂车牵引装置安装孔中心	圆形	15
12	中间轴承安装孔的中心 (左侧)	圆形	11
13	中间轴承安装孔的中心 (右侧)	圆形	11

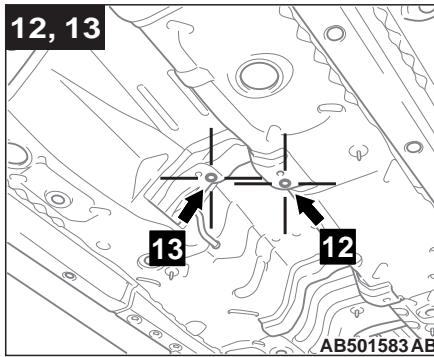
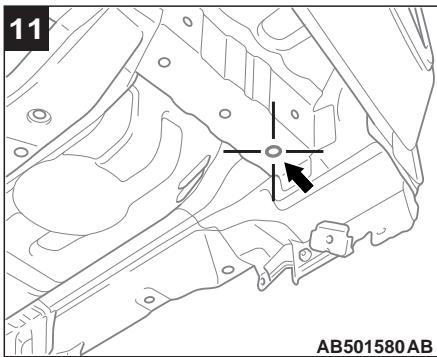
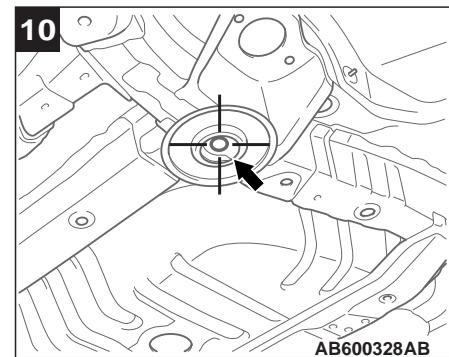
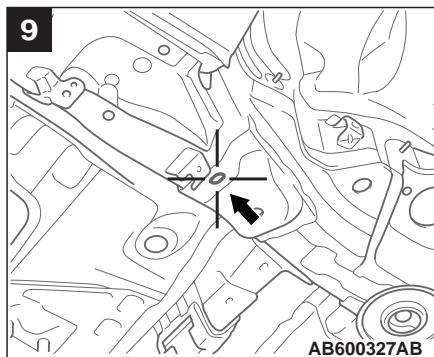
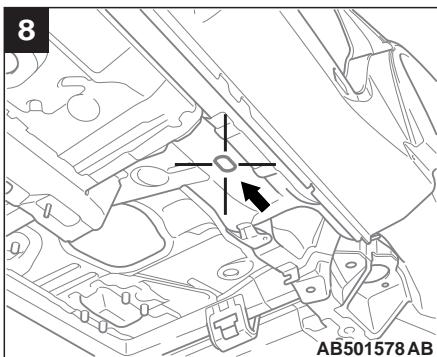
注：* 标记表示车架对中仪的安装位置。



注：假定的标准线设立在 5 号测量点之下 100 mm 处。

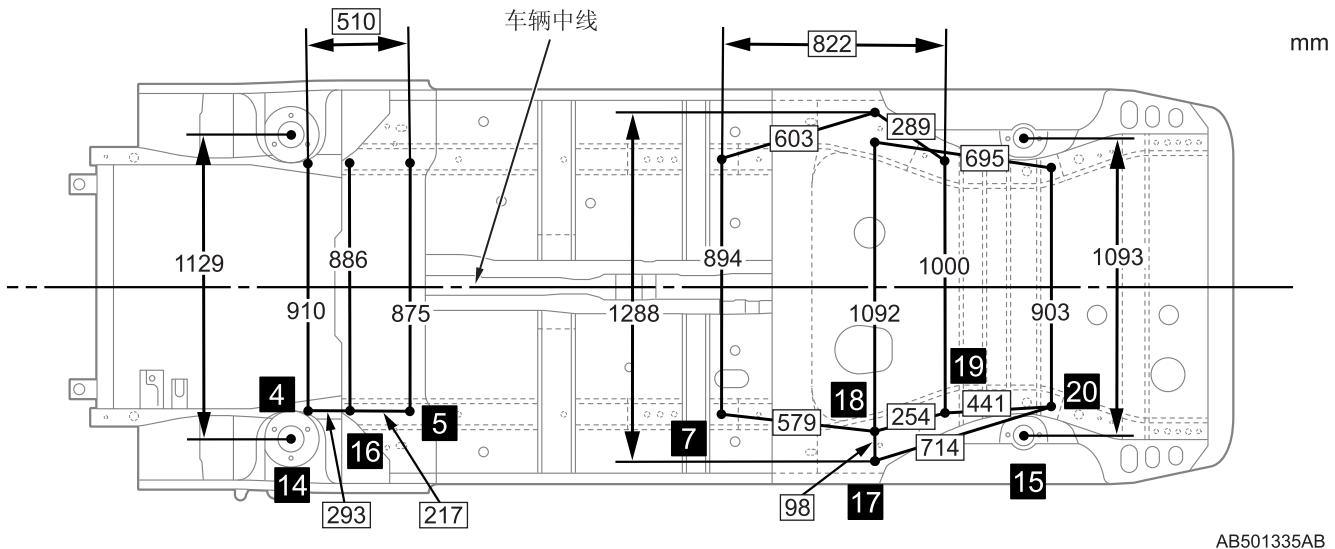
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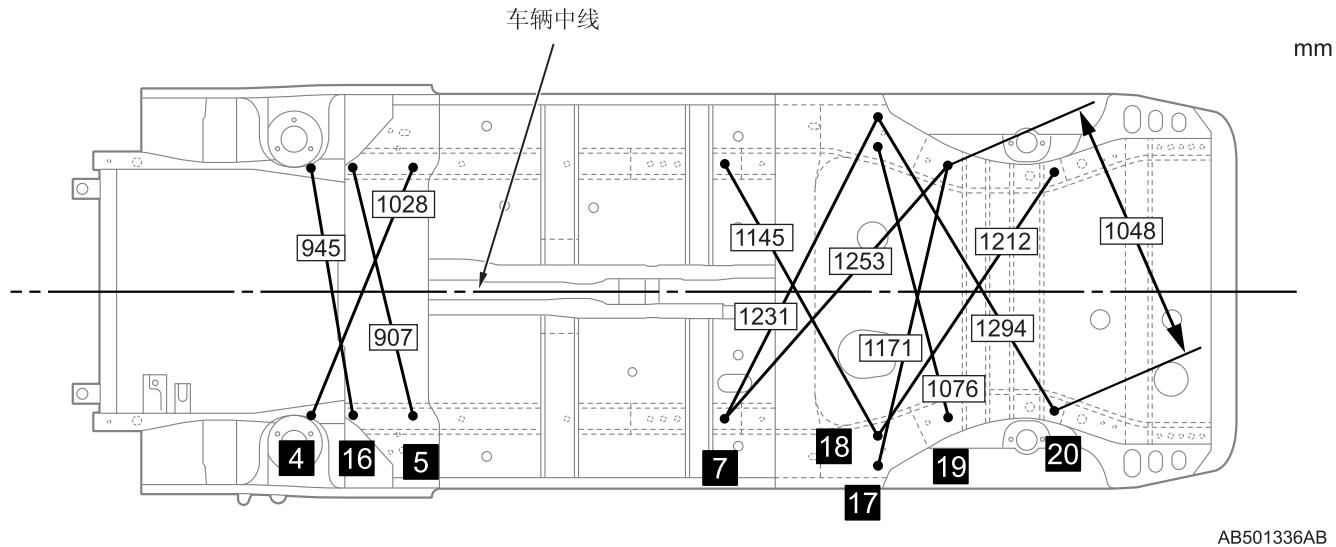




悬架安装尺寸

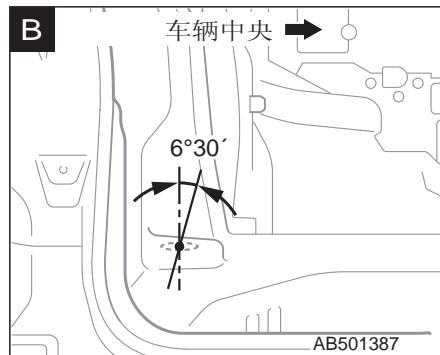
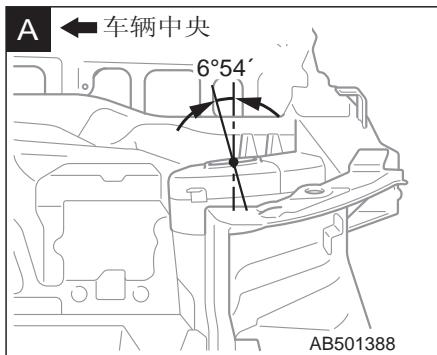
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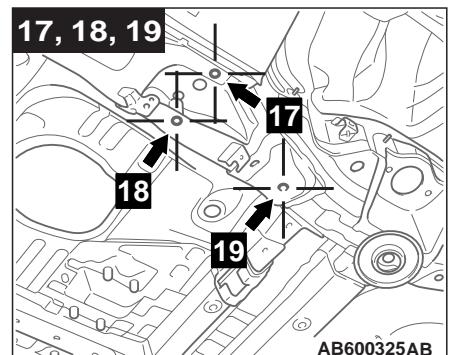
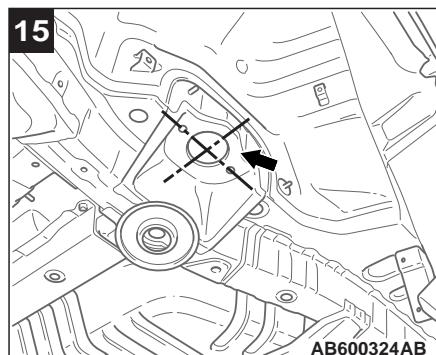
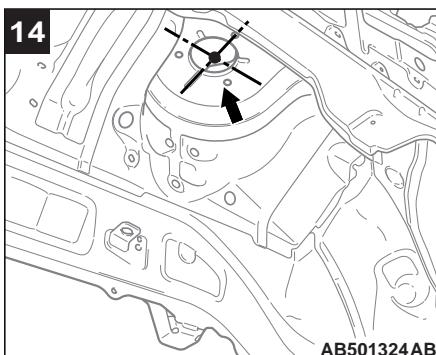
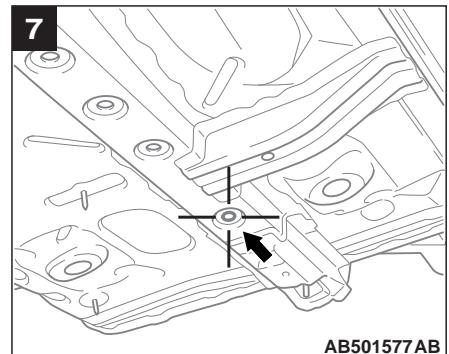
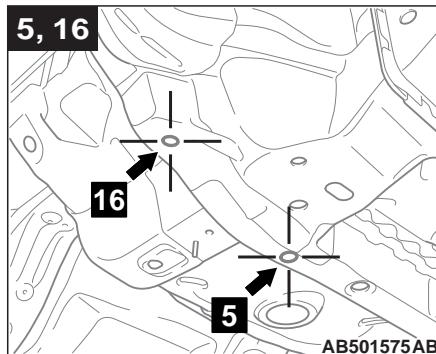
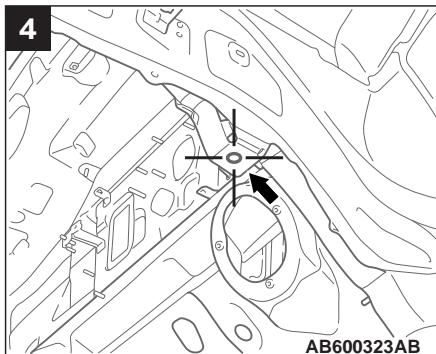
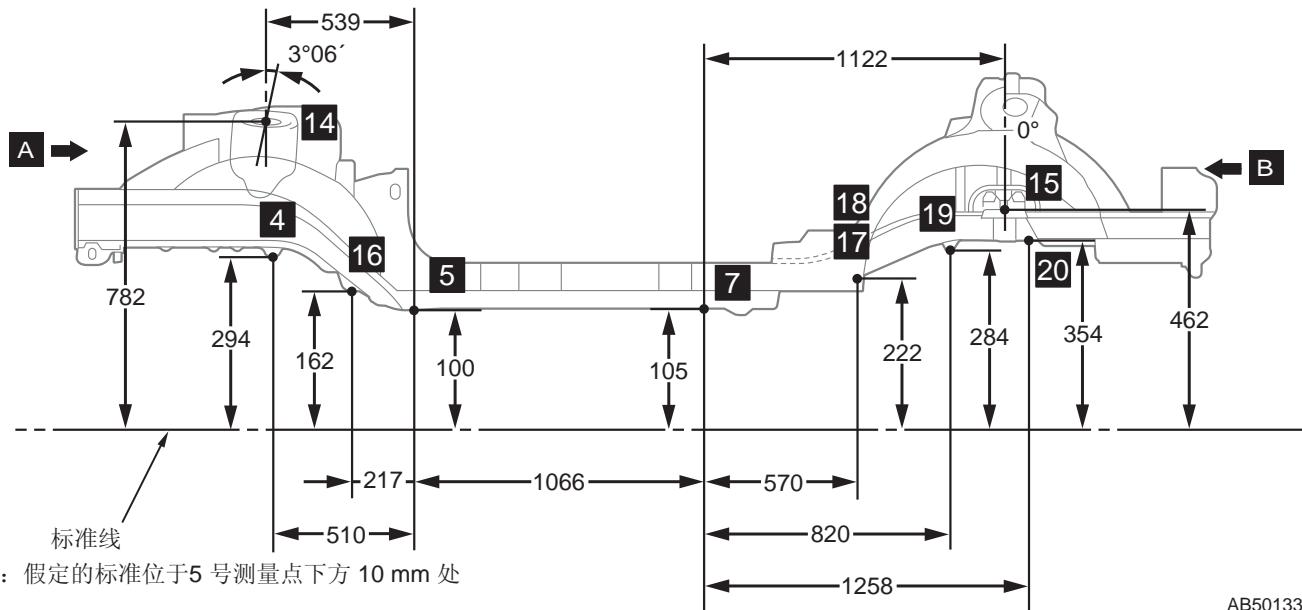


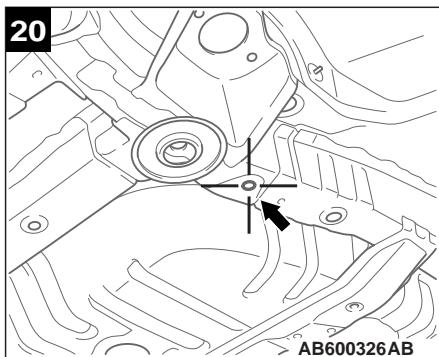
编号	标准测量点	孔形	尺寸 (mm)
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5	前纵梁后排水孔中心	圆形	16
7	前地板边梁前定位孔中心	圆形	16
14	前减振器安装孔中心	圆形	80
15	后减振器安装孔中心	圆形	64
16	前悬架横梁安装孔中心	圆形	15.5
17	拖臂安装孔中心 (外侧)	圆形	14
18	拖臂安装孔中心 (内侧)	圆形	14
19	后悬架横梁安装孔中心	圆形	27
20	后悬架横梁安装孔中心	圆形	15

车身尺寸
型号 A (投影尺寸)



mm

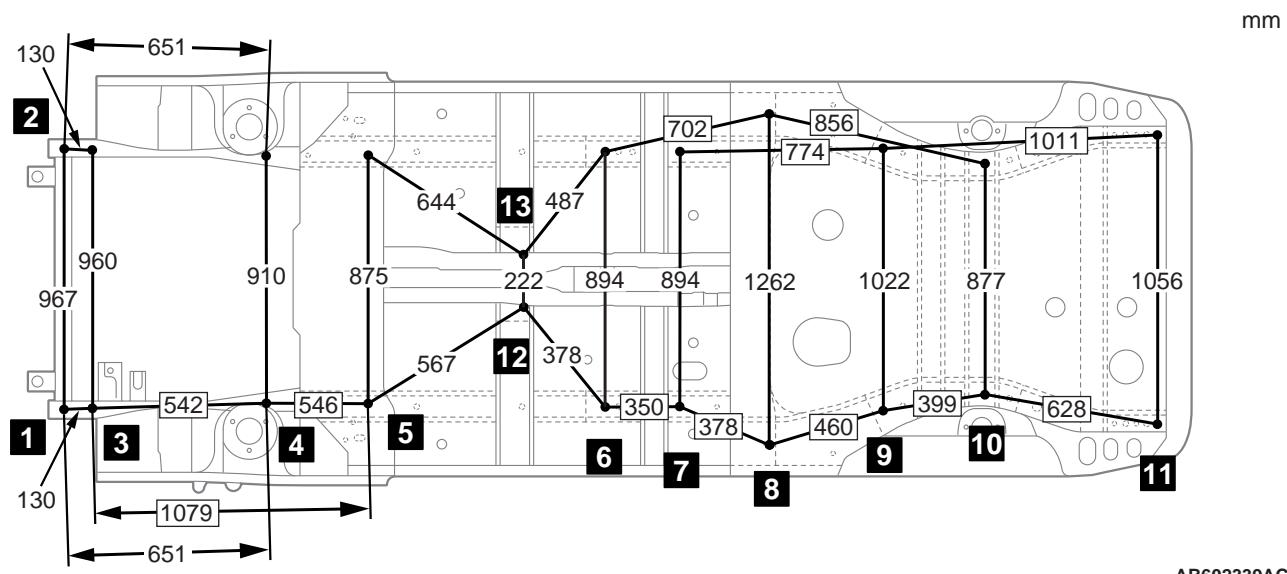




型号 B (实际测量尺寸)

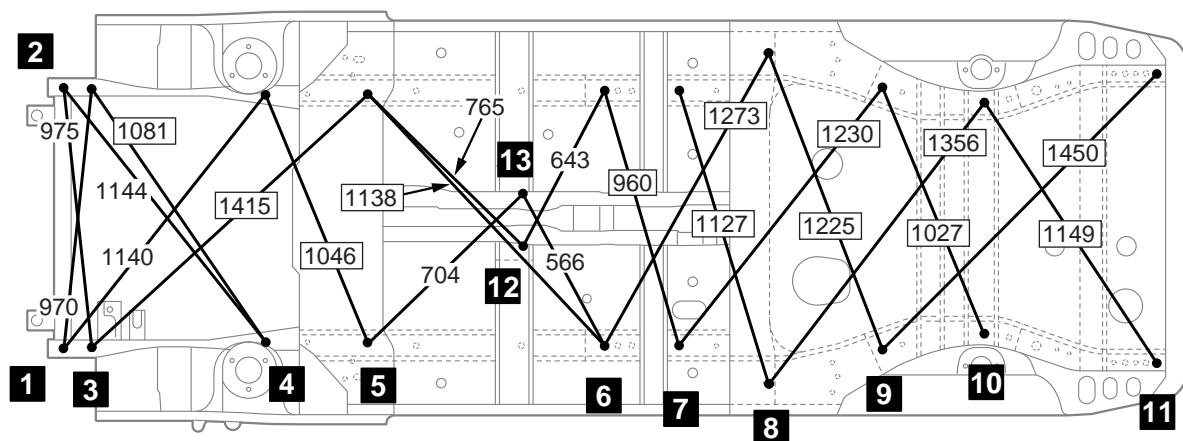
车身底部

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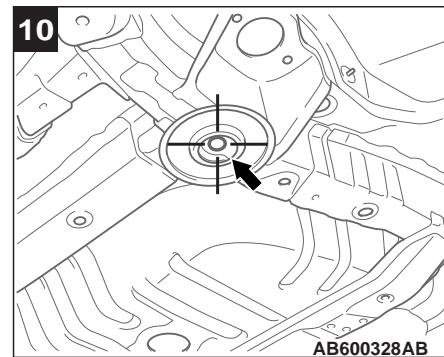
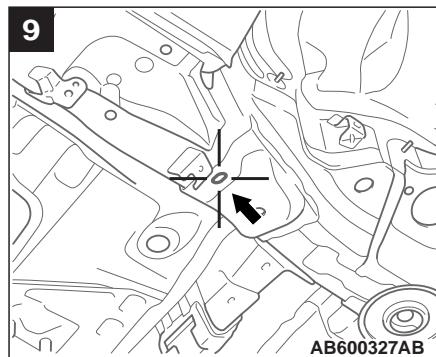
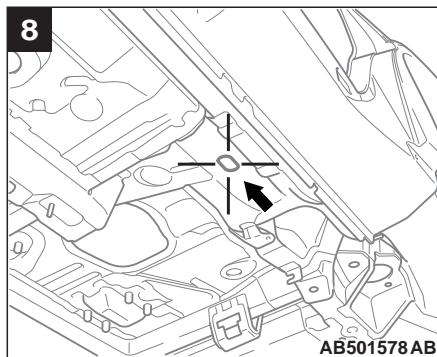
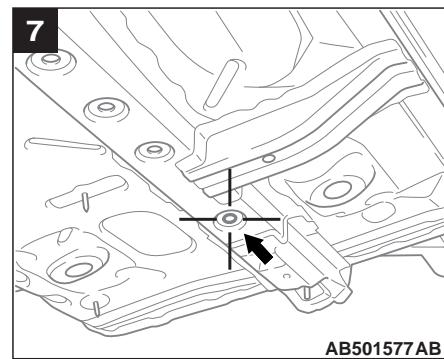
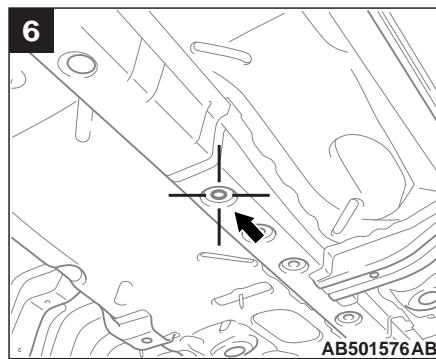
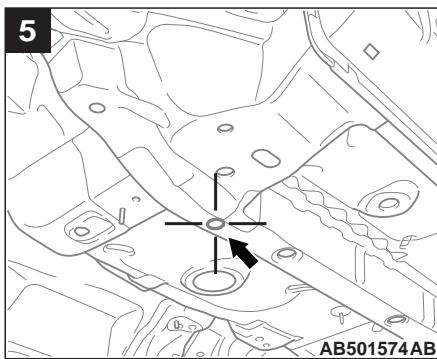
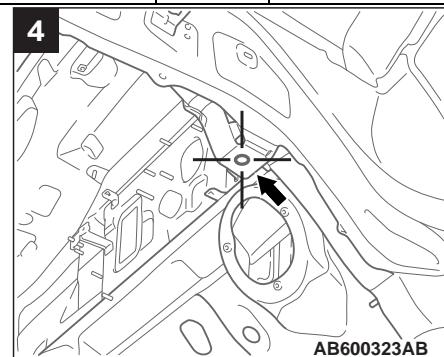
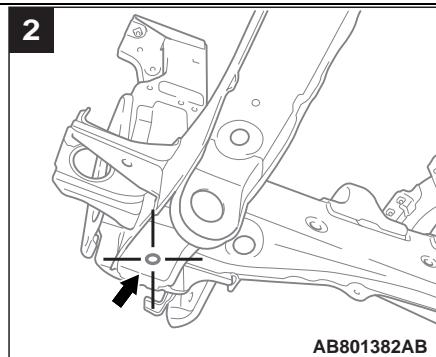
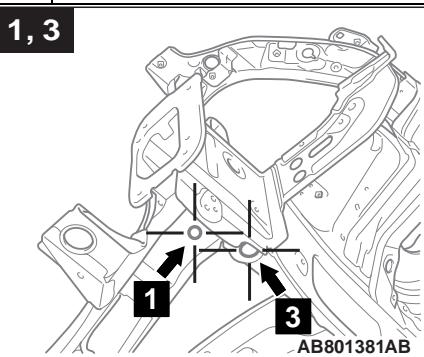
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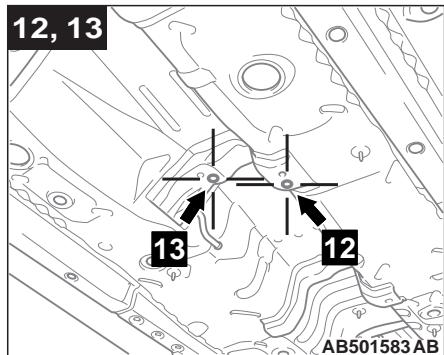
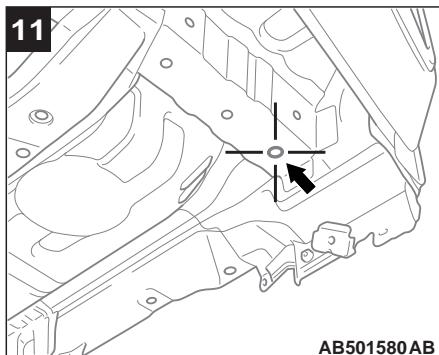
mm



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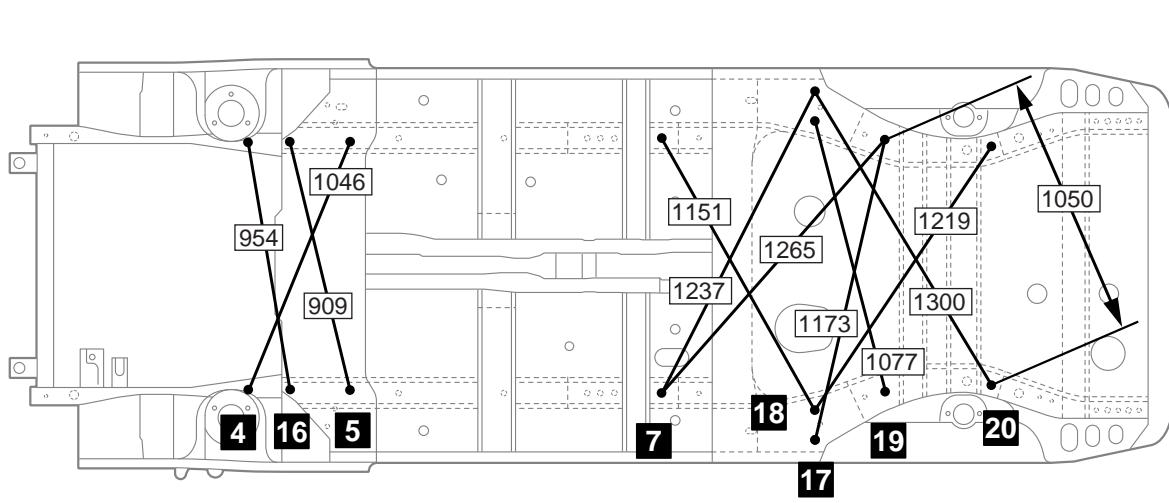
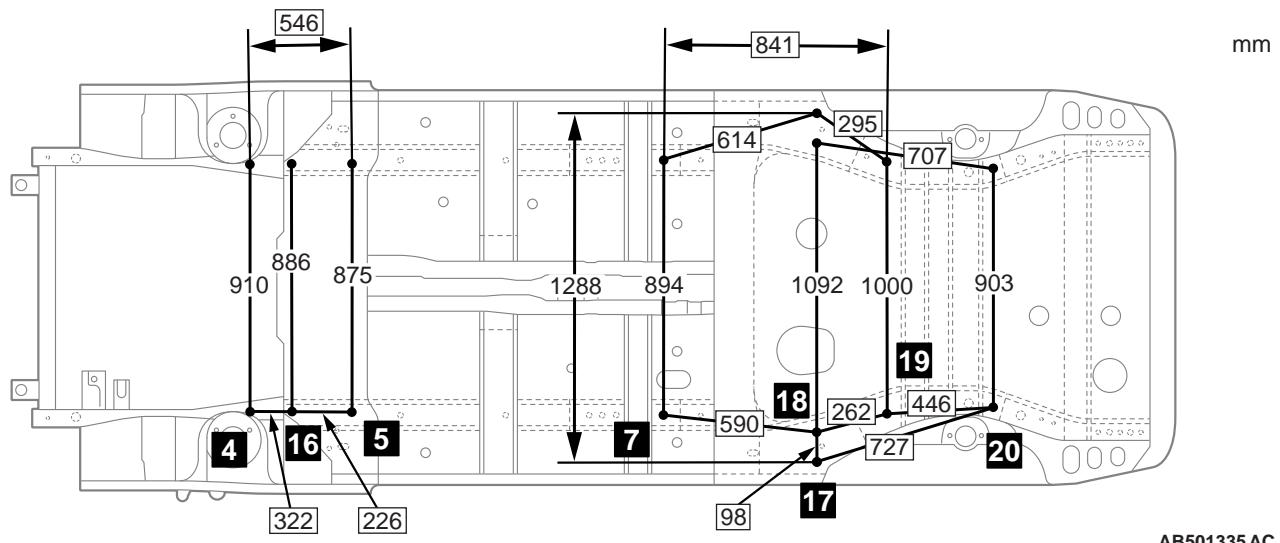
编号	标准测量点	孔形	尺寸 (mm)
1	前端横梁下部排水孔中心 (左侧)	圆形	8
2	前端横梁下部排水孔中央 (右侧)	圆形	8
3	前纵梁内部定位孔中心	圆形	25
4	前悬架横梁安装孔中心	圆形	15.5
5	前纵梁后排水孔中心	圆形	16
6	前地板边梁前定位孔中心	圆形	16
7	前地板边梁前定位孔中心	圆形	16
8	后地板边梁下部定位孔中心	椭圆形	33.9×18
9	后地板边梁下部排水孔中心	圆形	18
10	后地板边梁下部定位孔中心	圆形	25
11	挂车牵引装置安装孔中心	圆形	15
12	中间轴承安装孔中心	圆形	11
13	中间轴承安装孔中心	圆形	11





悬架安装尺寸

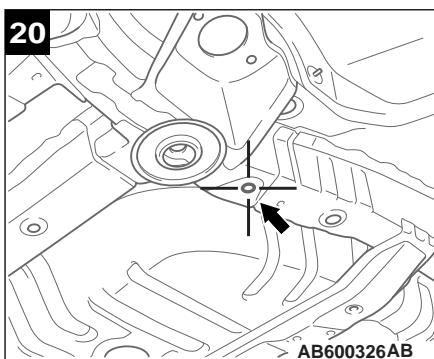
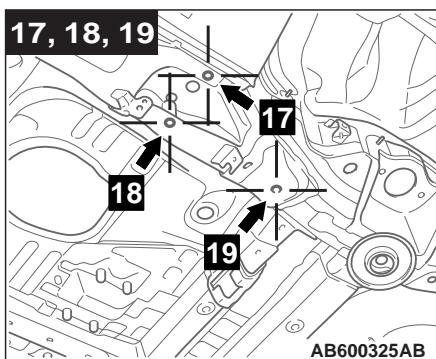
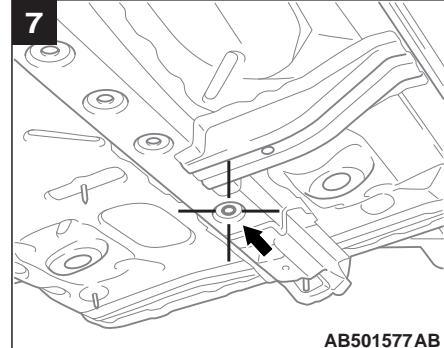
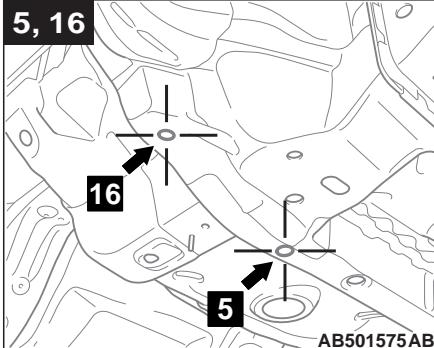
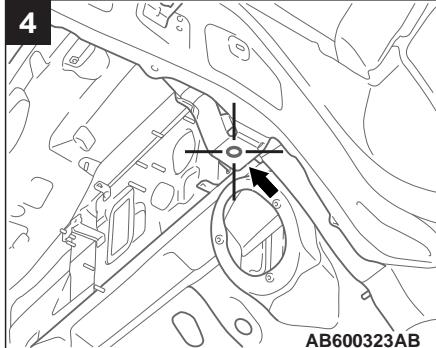
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编号	标准测量点	孔形	尺寸 (mm)
4	前悬架横梁安装孔中心	圆形	15.5
5	前纵梁后排水孔中心	圆形	16
7	前地板边梁前定位孔中心	圆形	16
16	前悬架横梁安装孔中心	圆形	15.5

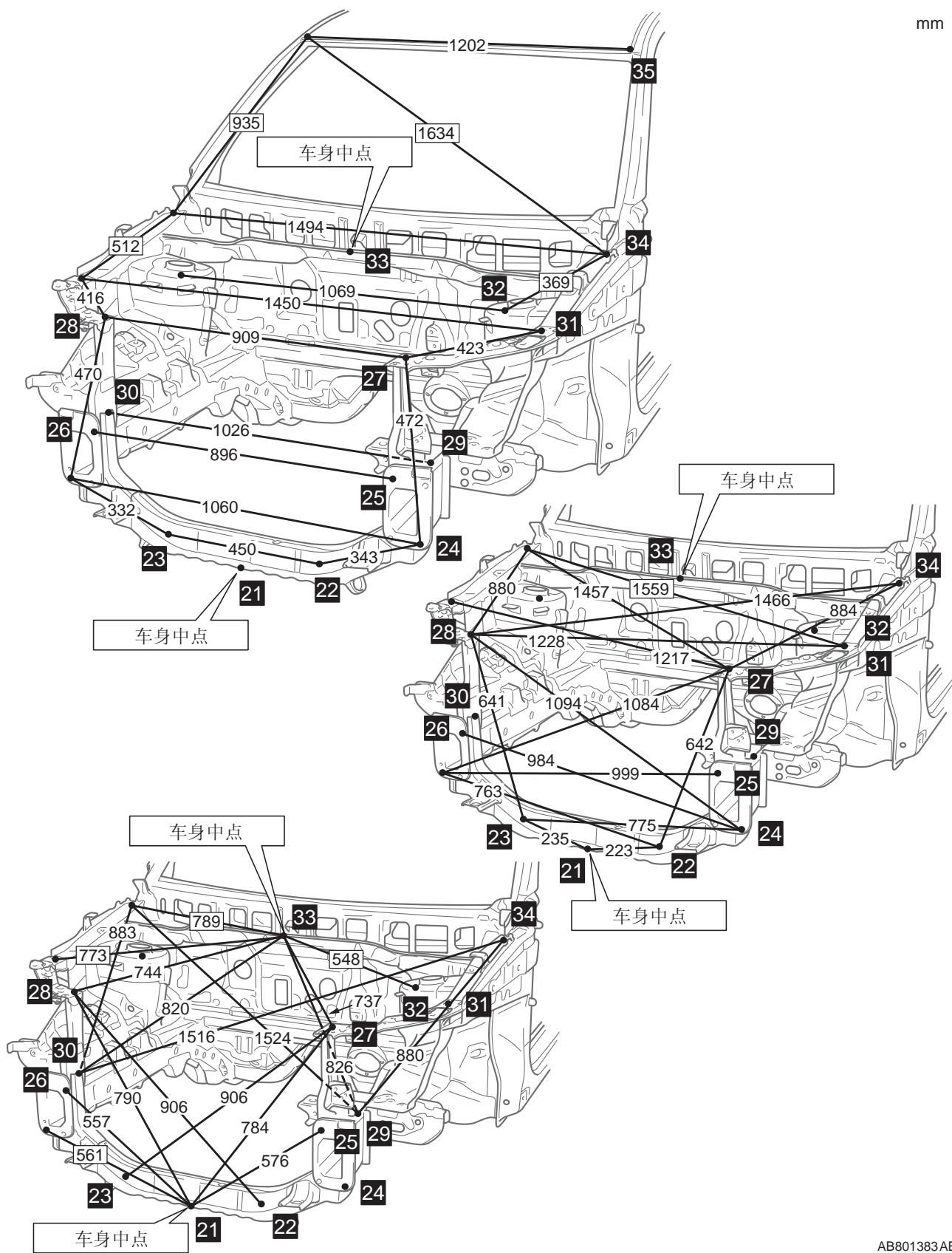
车身尺寸
型号 B (实际测量尺寸)

编号	标准测量点	孔形	尺寸 (mm)
17	拖臂安装孔中心	圆形	14
18	拖臂安装孔中心	圆形	14
19	后悬架横梁安装孔中心	圆形	27
20	后悬架横梁安装孔中心	圆形	15



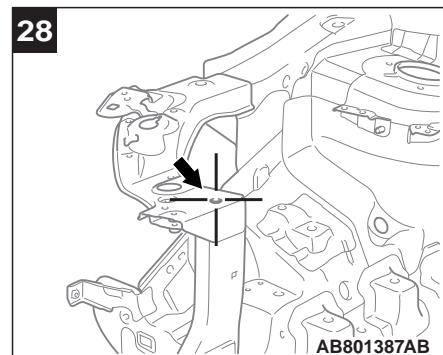
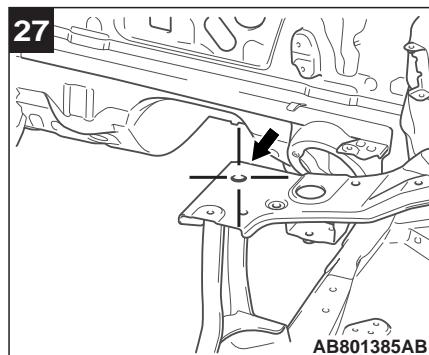
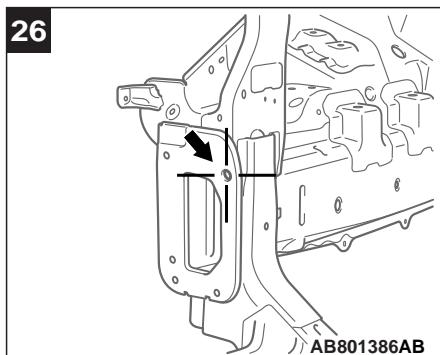
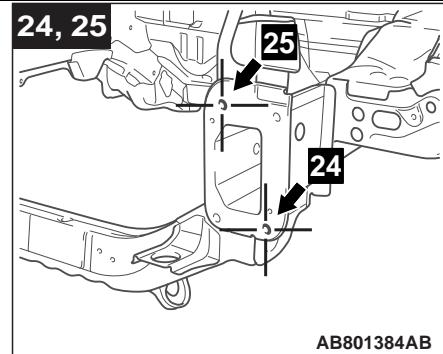
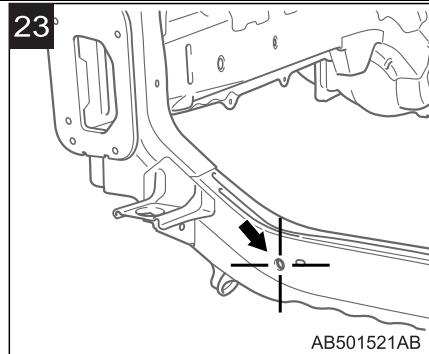
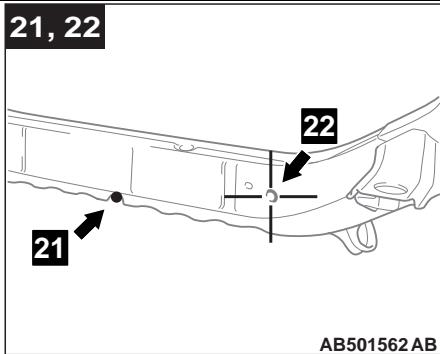
车身前部

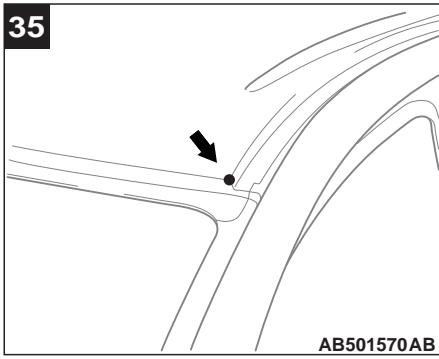
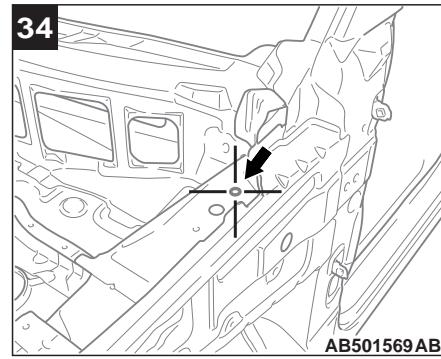
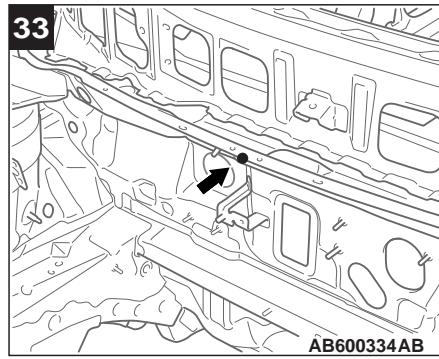
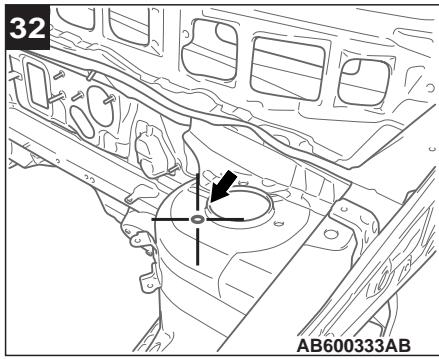
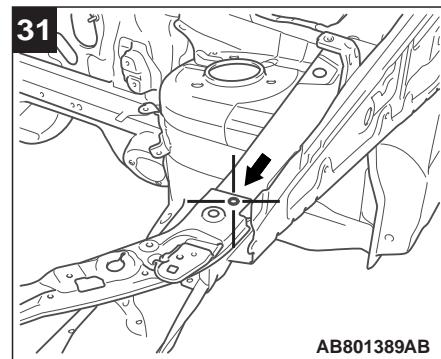
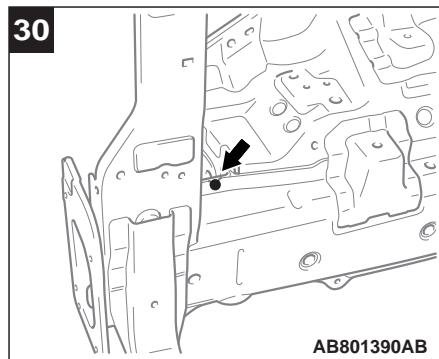
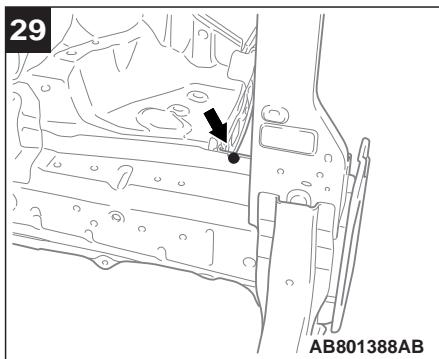
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编号	标准测量点	孔形	尺寸 (mm)
21	前端横梁上定位吊耳 (车身中心点)	-	-
22	前保险杠支架定位孔中心	圆形	13
23	前保险杠支架定位孔中心	圆形	13
24	前保险杠安装孔中心	圆形	9
25	前保险杠安装孔中心	圆形	9
26	前保险杠安装孔中心	圆形	9
27	前照灯支承板安装孔中心	圆形	11
28	前照灯支承板安装孔中心	圆形	11
29	前纵梁内部定位吊耳	-	-
30	前纵梁内部定位吊耳	-	-
31	前端上杆侧定位孔中心	圆形	5
32	前滑柱安装孔中心	圆形	11.5
33	前围上盖板下部板定位槽 (车身中心点)	-	-
34	发动机罩铰链安装孔中心	圆形	9
35	车顶板拐角	-	-

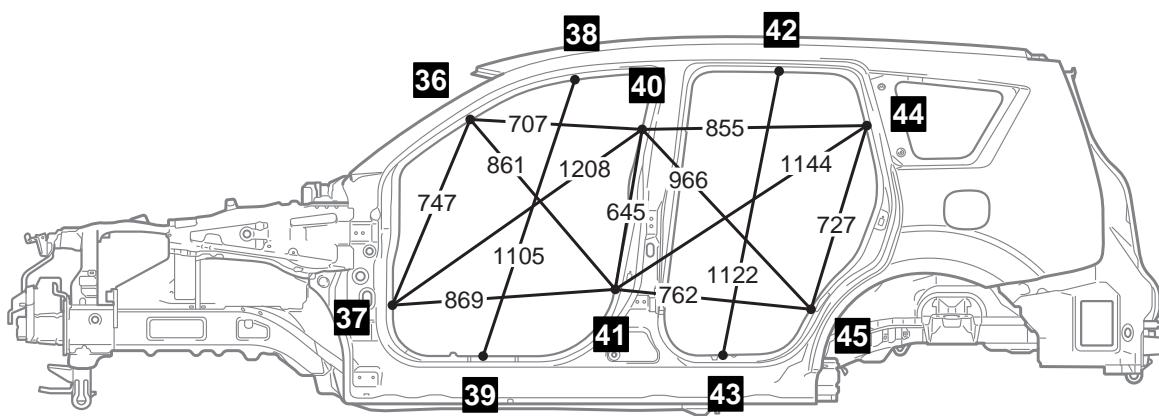




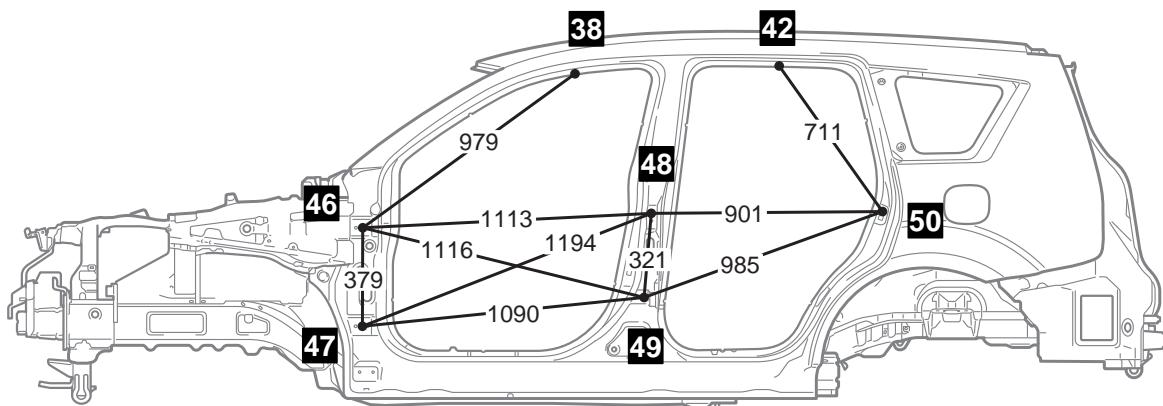
车身侧部

M4020007001171

mm

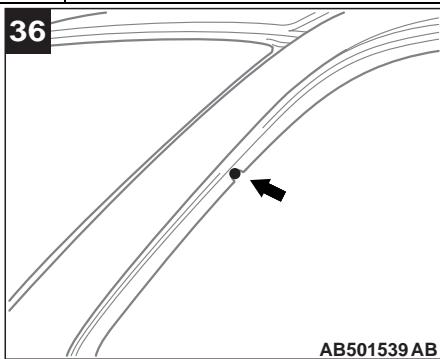


AB501356 AB

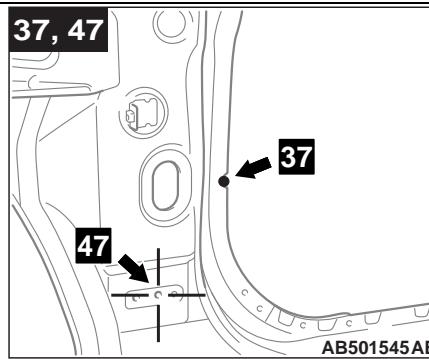


AB501357AB

编号	标准测量点	孔形	尺寸 (mm)
36	前柱定位槽 (上)	-	-
37	前柱定位槽 (下)	-	-
38	侧顶盖纵梁定位槽 (前)	-	-
39	门槛定位槽 (前)	-	-
40	中柱定位槽 (上)	-	-
41	中柱定位槽 (下)	-	-
42	侧顶盖纵梁定位槽 (后)	-	-
43	门槛定位槽 (后)	-	-
44	后侧围板定位槽 (上)	-	-
45	后侧围板定位槽 (下)	-	-
46	前车门上部铰链安装孔中心	圆形	11
47	前车门下部铰链安装孔中心	圆形	11
48	后车门上部铰链安装孔中心	圆形	11
49	后车门下部铰链安装孔中心	圆形	11
50	后车门开关安装孔中心	圆形	5



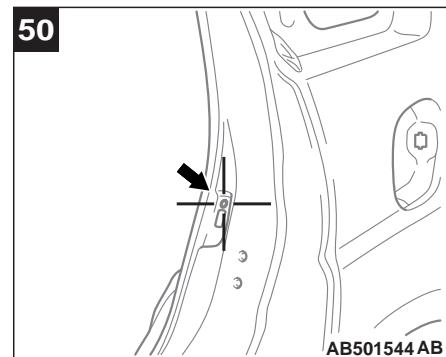
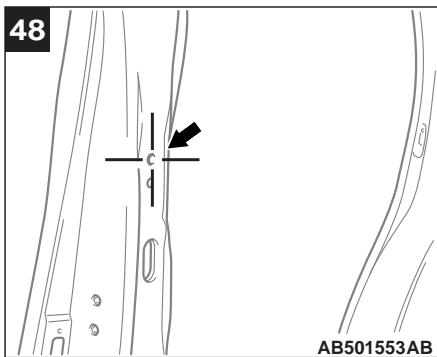
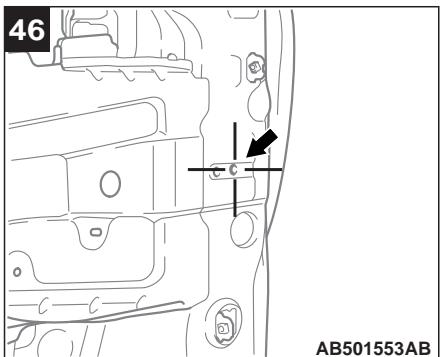
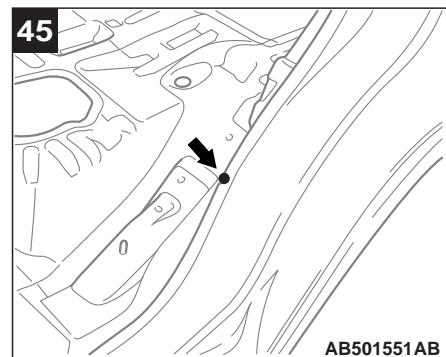
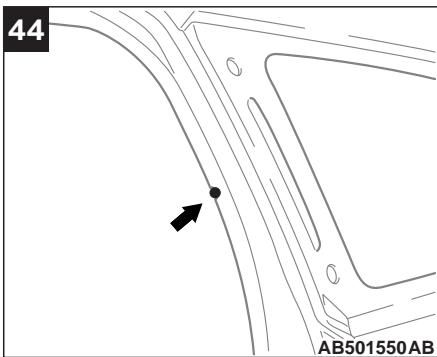
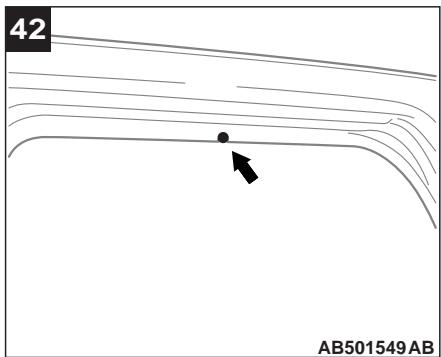
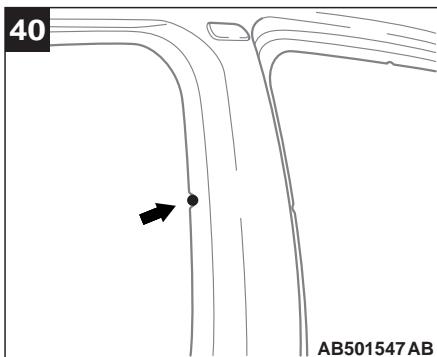
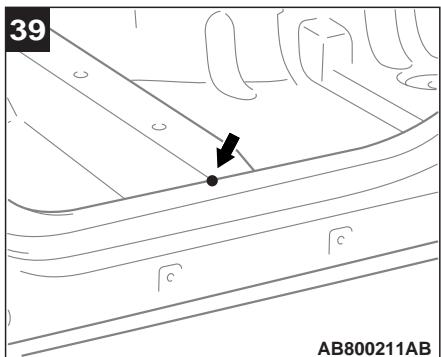
AB501539AB



AB501545AB

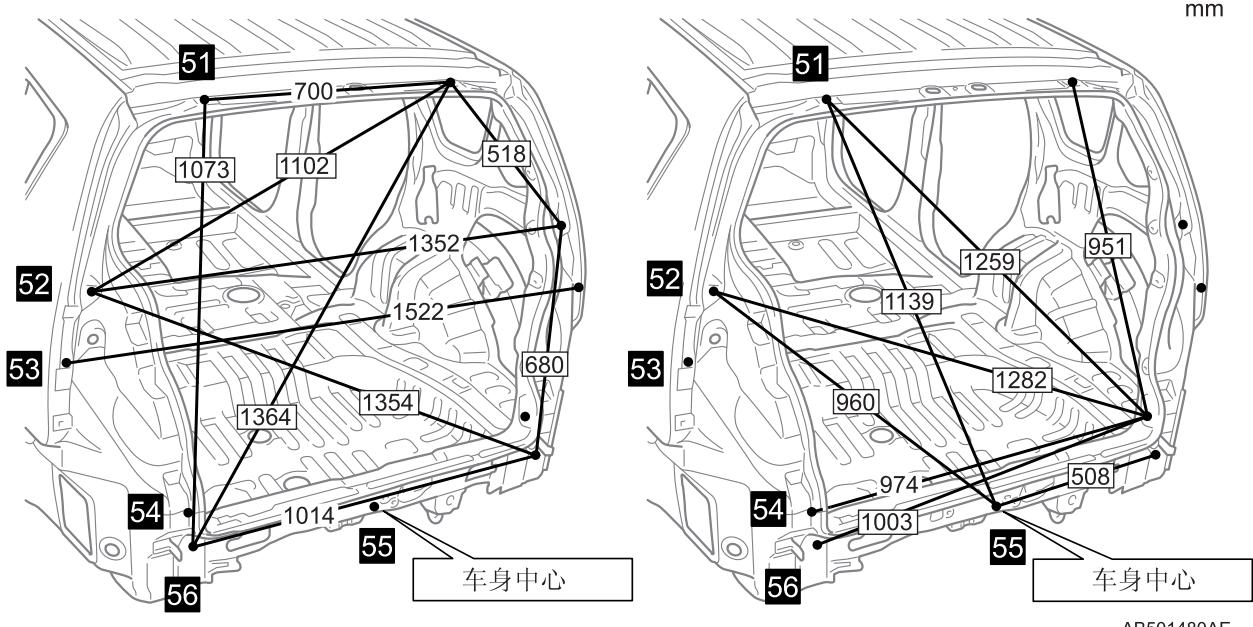


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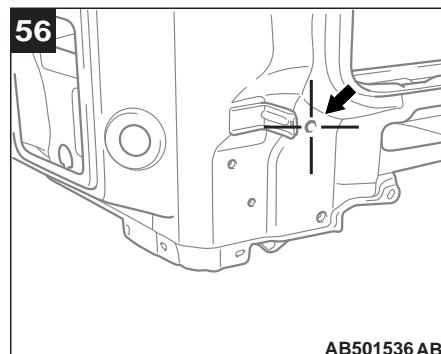
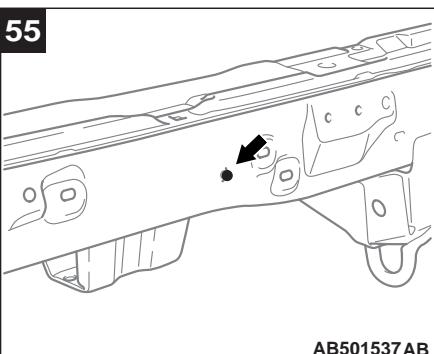
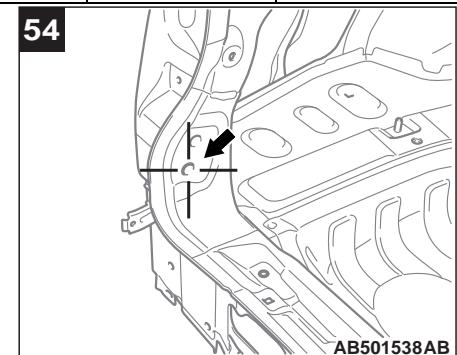
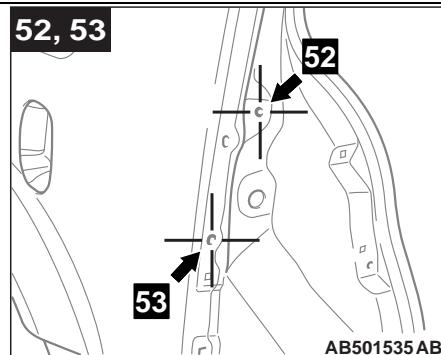
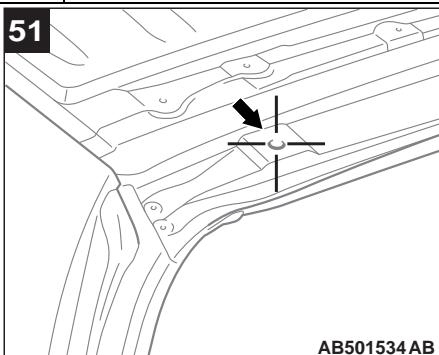
车身后部

M4020008001022



AB501480AE

编号	标准测量点	孔形	尺寸 (mm)
51	背门铰链安装孔中心	圆形	12
52	背门助力撑杆气弹簧安装孔中心	圆形	12
53	组合式尾灯安装孔中心	圆形	8
54	背门下部撞销安装孔中心	圆形	14
55	后端横梁外部车身中心点	-	-
56	后保险杠横梁安装孔中心	圆形	12



AB501534 AB

AB501535 AB

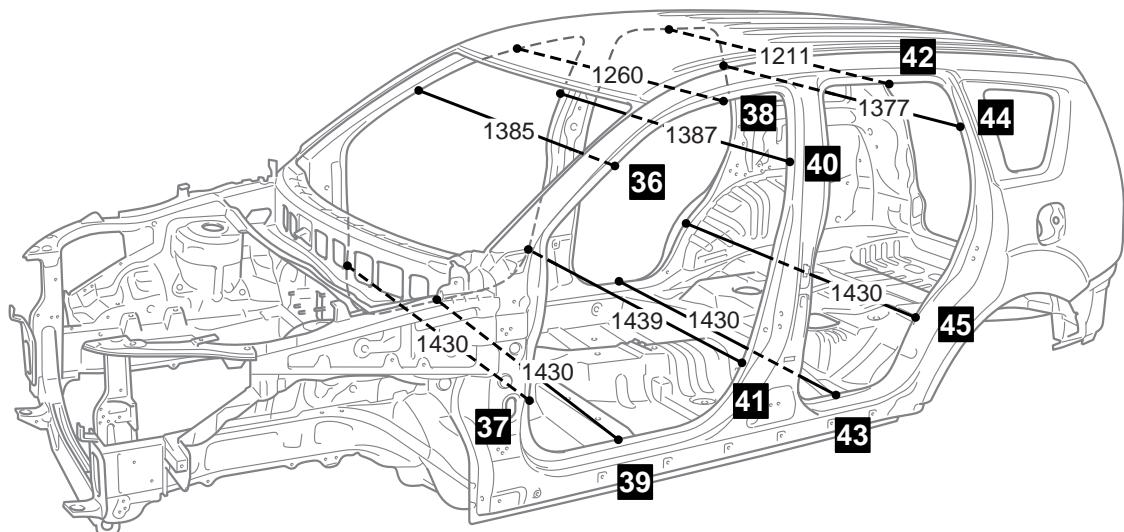
AB501538 AB

AB501537 AB

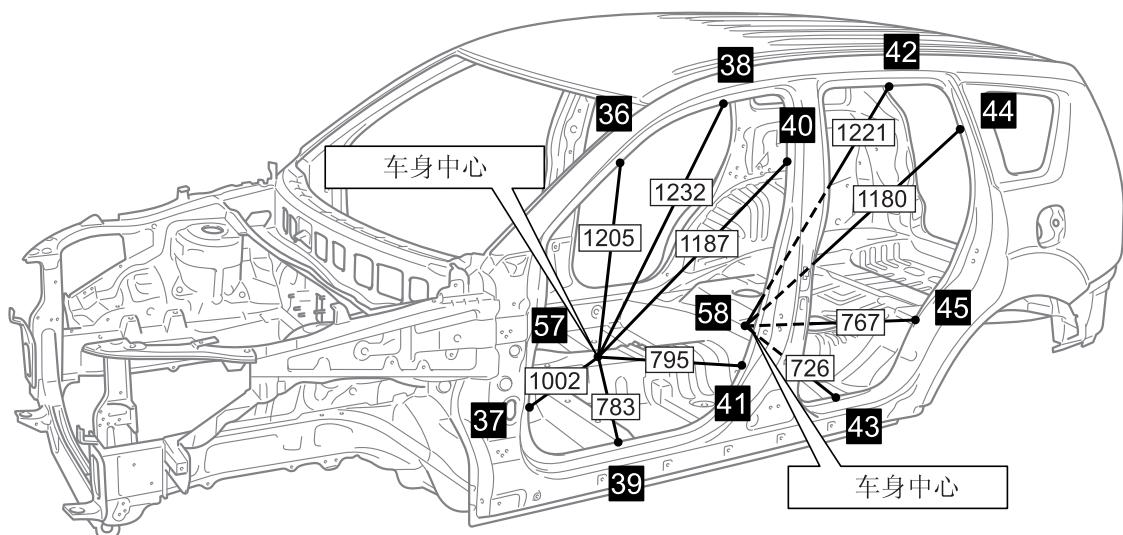
AB501536 AB

内部件

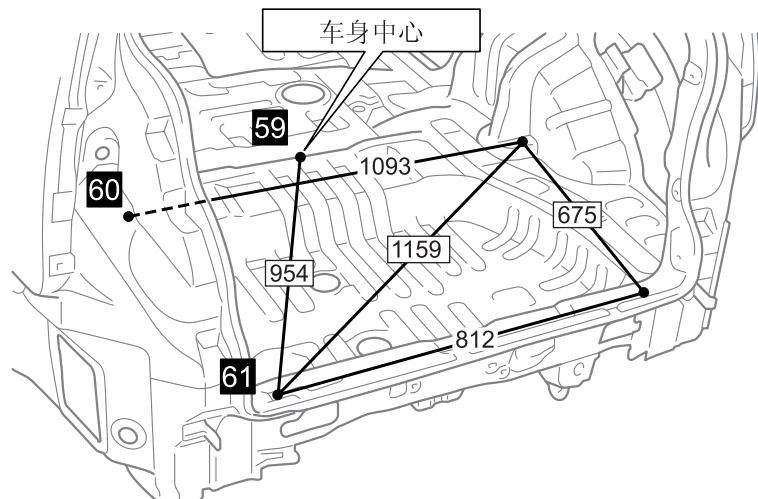
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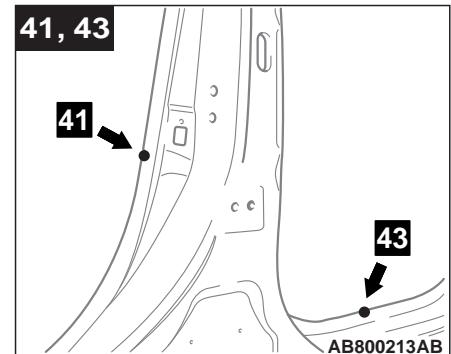
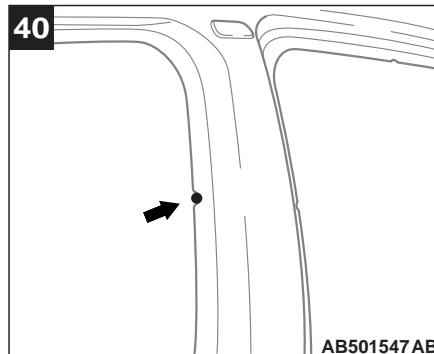
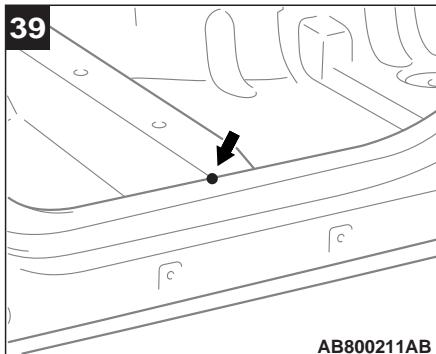
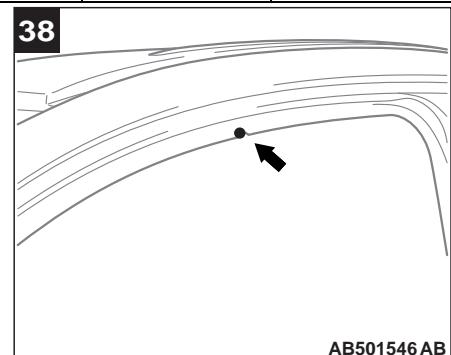
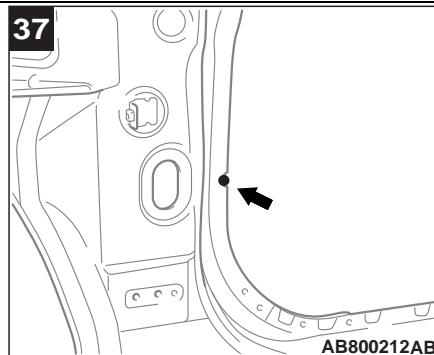
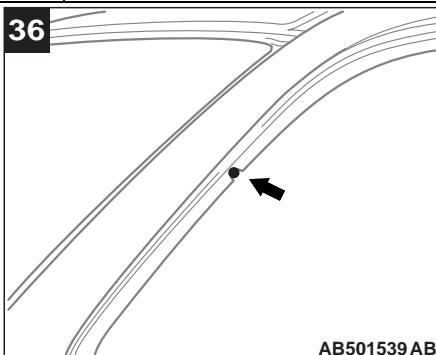


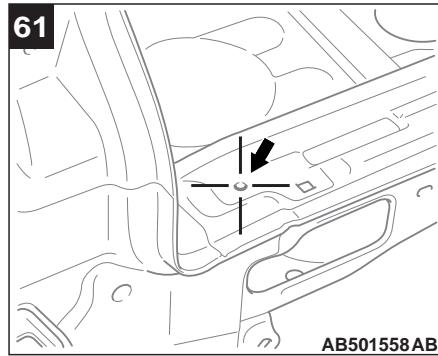
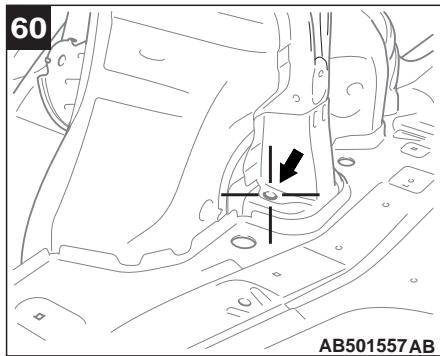
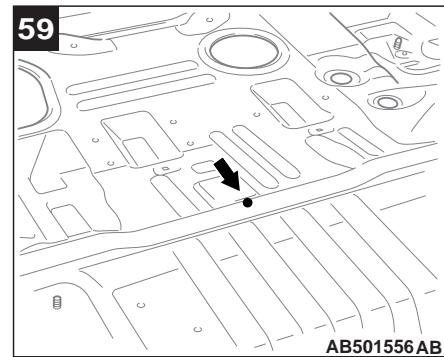
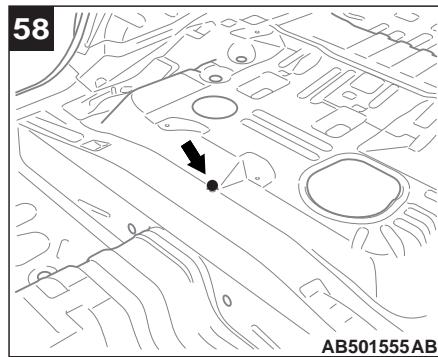
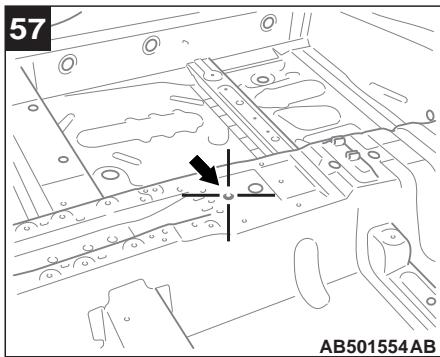
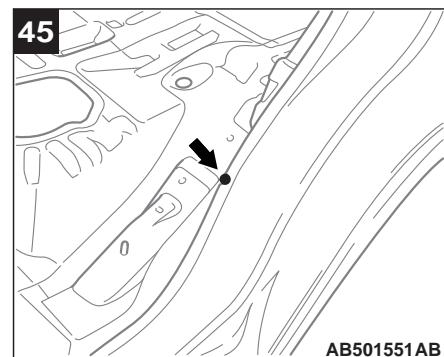
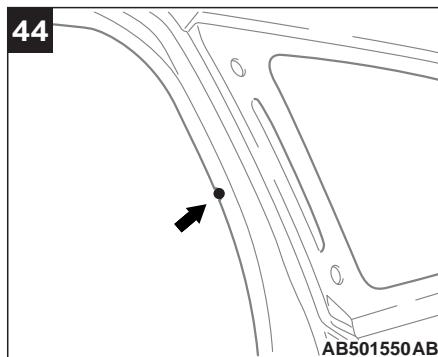
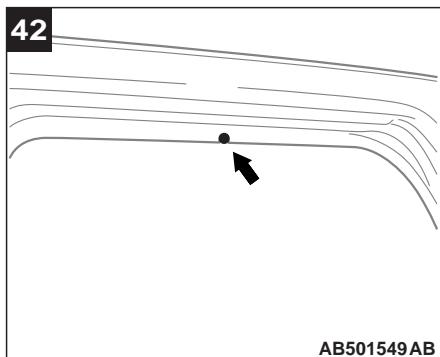
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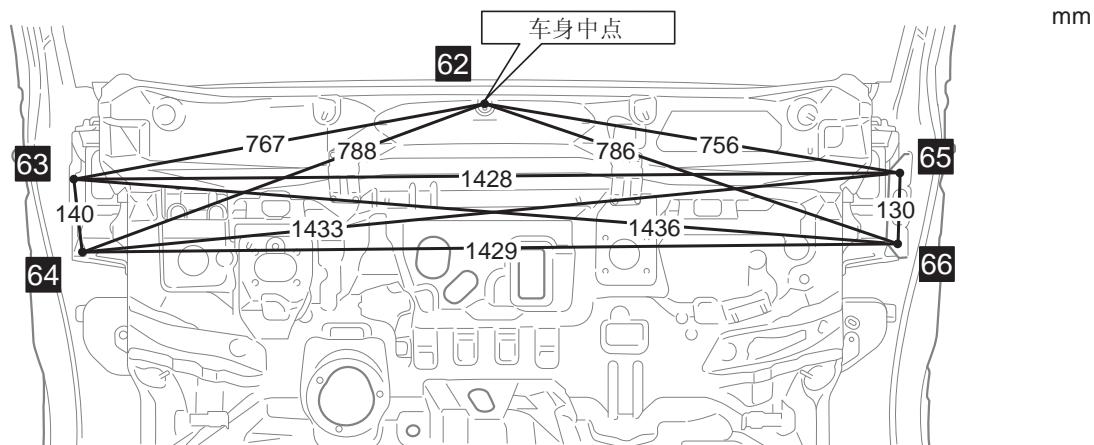
AB501484AC

编号	标准测量点	孔形	尺寸 (mm)
36	前柱定位槽 (上)	-	-
37	前柱定位槽 (下)	-	-
38	侧顶盖纵梁定位槽 (前)	-	-
39	门槛定位槽 (前)	-	-
40	中柱定位槽 (上)	-	-
41	中柱定位槽 (下)	-	-
42	侧顶盖纵梁定位槽 (后)	-	-
43	门槛定位槽 (后)	-	-
44	后侧围板定位槽 (上)	-	-
45	后侧围板定位槽 (下)	-	-
57	驻车制动杆安装孔中心 (车身中心点)	圆形	11
58	后浅盘形地板车身前部中心点	-	-
59	后浅盘形地板后槽 (车身中心点)	-	-
60	后减振器安装孔中心	圆形	14
61	后端装饰件安装孔中心	圆形	7

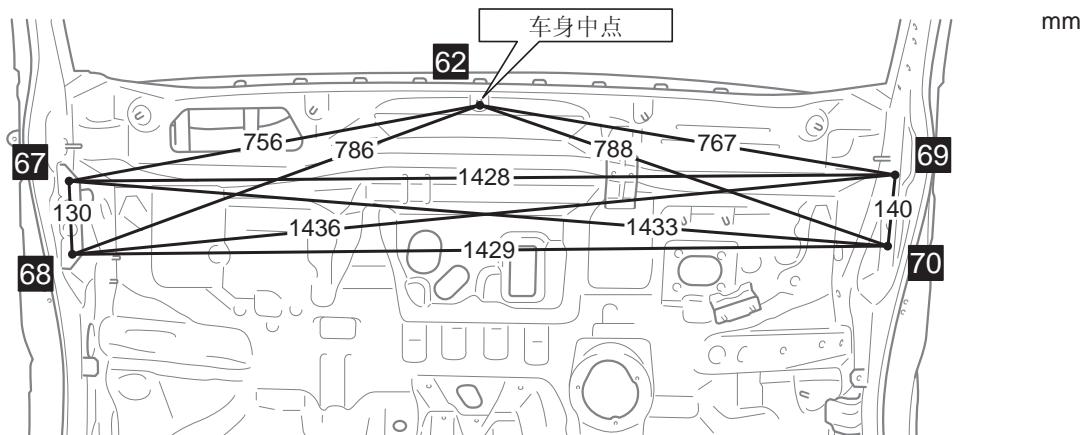




<左舵车型>



<右舵车型>



AB700004 AC

编号	标准测量点	孔形	尺寸 (mm)
62	仪表板支架中央尖端 (车身中心点)	-	-
63	地板横梁安装孔中心 (左上)	圆形	13
64	地板横梁安装孔中心 (左下)	圆形	13
65	地板横梁安装孔中心 (右上)	圆形	9
66	地板横梁安装孔中心 (右下)	圆形	9
67	地板横梁安装孔中心 (左上)	圆形	9
68	地板横梁安装孔中心 (左下)	圆形	9
69	地板横梁安装孔中心 (右上)	圆形	13
70	地板横梁安装孔中心 (右下)	圆形	13

